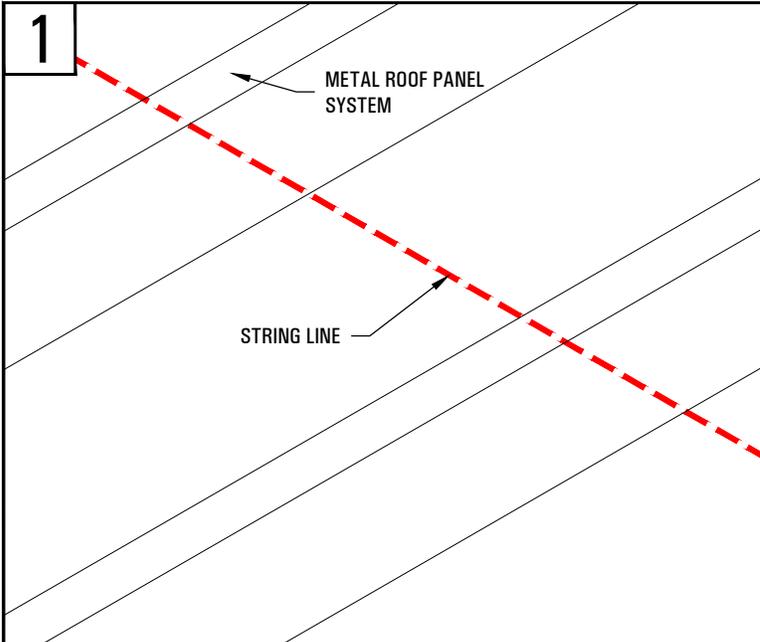
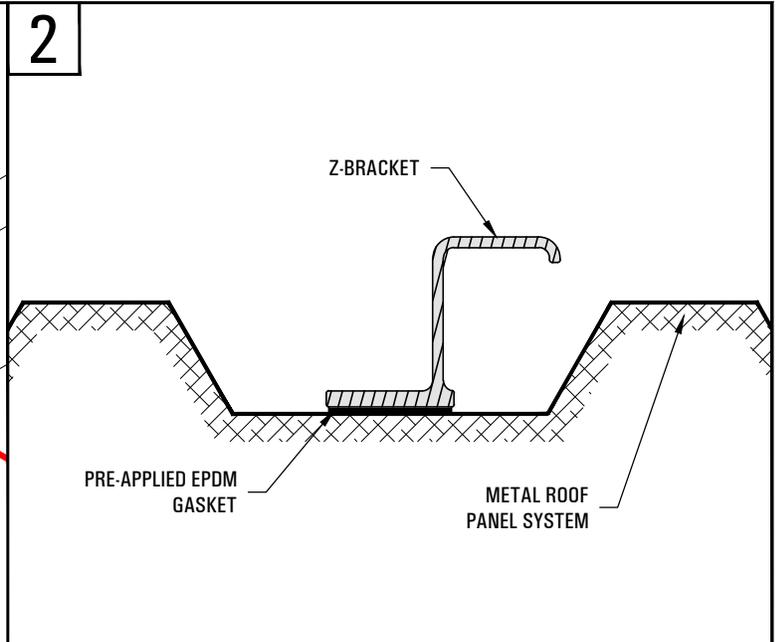


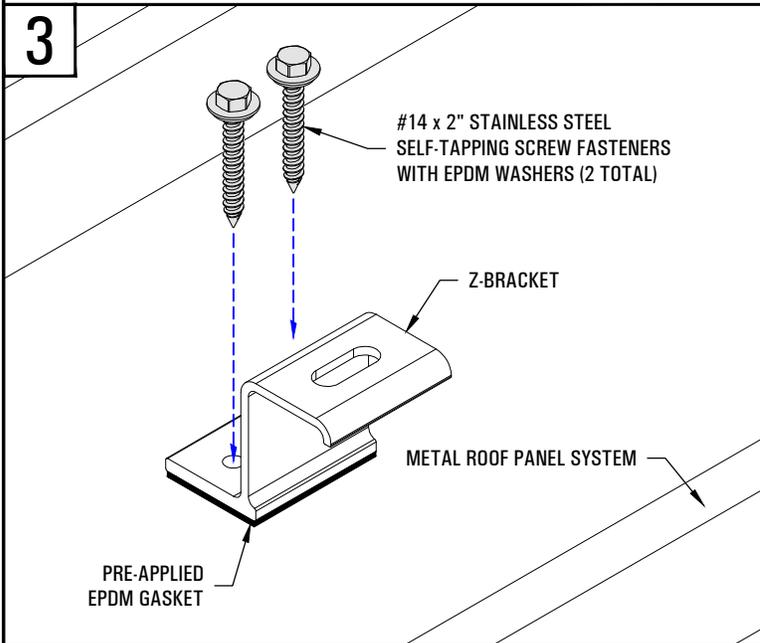
# \*\*\* Z-BRACKET INSTALLATION INSTRUCTIONS \*\*\*



**1** MEASURE THE DISTANCE FROM EAVE TO THE FIRST ROW OF Z-BRACKETS AND USE A STRING LINE OVER THE TOP OF THE ROOF PANEL CORRUGATIONS TO ESTABLISH A STRAIGHT GUIDELINE FOR INSTALLATION.

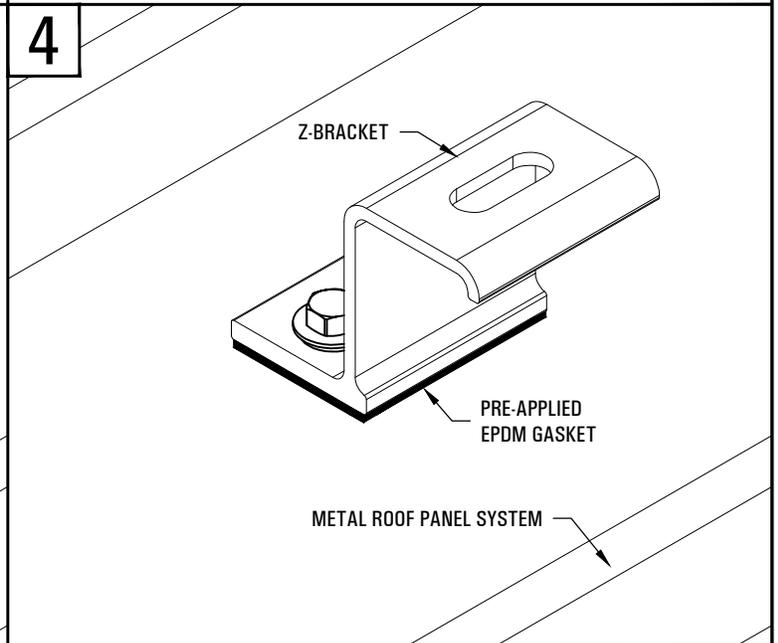


**2** USE A RAG TO WIPE AWAY ANY EXCESS DIRT AND OIL FROM THE SURFACE OF THE ROOF PANEL. THEN ALIGN THE Z-BRACKET TO THE STRING LINE AND PLACE ON THE ROOF PANEL SEAM AS SHOWN ABOVE.



**3** SECURE THE Z-BRACKET BY SCREWING THE (2 TOTAL) SCI SUPPLIED #14 x 2" STAINLESS STEEL SELF-TAPPING SCREW FASTENERS WITH EPDM WASHERS INTO / THROUGH THE PRE-PUNCHED HOLES, THROUGH THE EPDM GASKET, THROUGH THE ROOF PANEL, AND INTO / THROUGH THE ROOF DECK. MAKE SURE TO NOT OVER-TIGHTEN AS YOU RISK STRIPPING THE FASTENER. IF A FASTENER IS STRIPPED, REMOVE AND REPLACED WITH A SIMILAR FASTENER, BUT OF A LARGER DIAMETER.

**NOTE:** REFER TO THE FASTENER MANUFACTURERS' RECOMMENDATIONS FOR TORQUE AND WASHER SEATING REQUIREMENTS BEFORE INSTALLATION.



**4** VERIFY THAT THE Z-BRACKET IS SECURE, STRAIGHT, AND LEVEL. MEASURE AND MARK THE LOCATION OF THE NEXT Z-BRACKET IN THE SERIES, THEN REPEAT STEPS 2-4 FOR THE REMAINING Z-BRACKETS IN THE SERIES. BE SURE TO FOLLOW THE ARCHITECT'S AND/OR ENGINEER'S REQUIRED SPACING AND/OR LAYOUT, INCLUDING THEIR ADJUSTMENTS FOR FIELD CONDITIONS, IF ANY ARE REQUIRED. A RECOMMENDED LAYOUT CAN BE FURNISHED BY SOLAR CONNECTIONS INTERNATIONAL, INC. UPON WRITTEN REQUEST, ONLY.

**NOTE:** IF THE Z-BRACKET IS INSTALLED ON NON-SMOOTH SURFACE, THE ENTIRE PERIMETER AROUND THE Z-BRACKET MUST BE CAULKED TO ENSURE A PROPER WATERTIGHT DETAIL.

## Z-BRACKET INSTALLATION



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DRAWN BY:	RJH
DATE:	1/18/25
SCALE:	N.T.S.

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