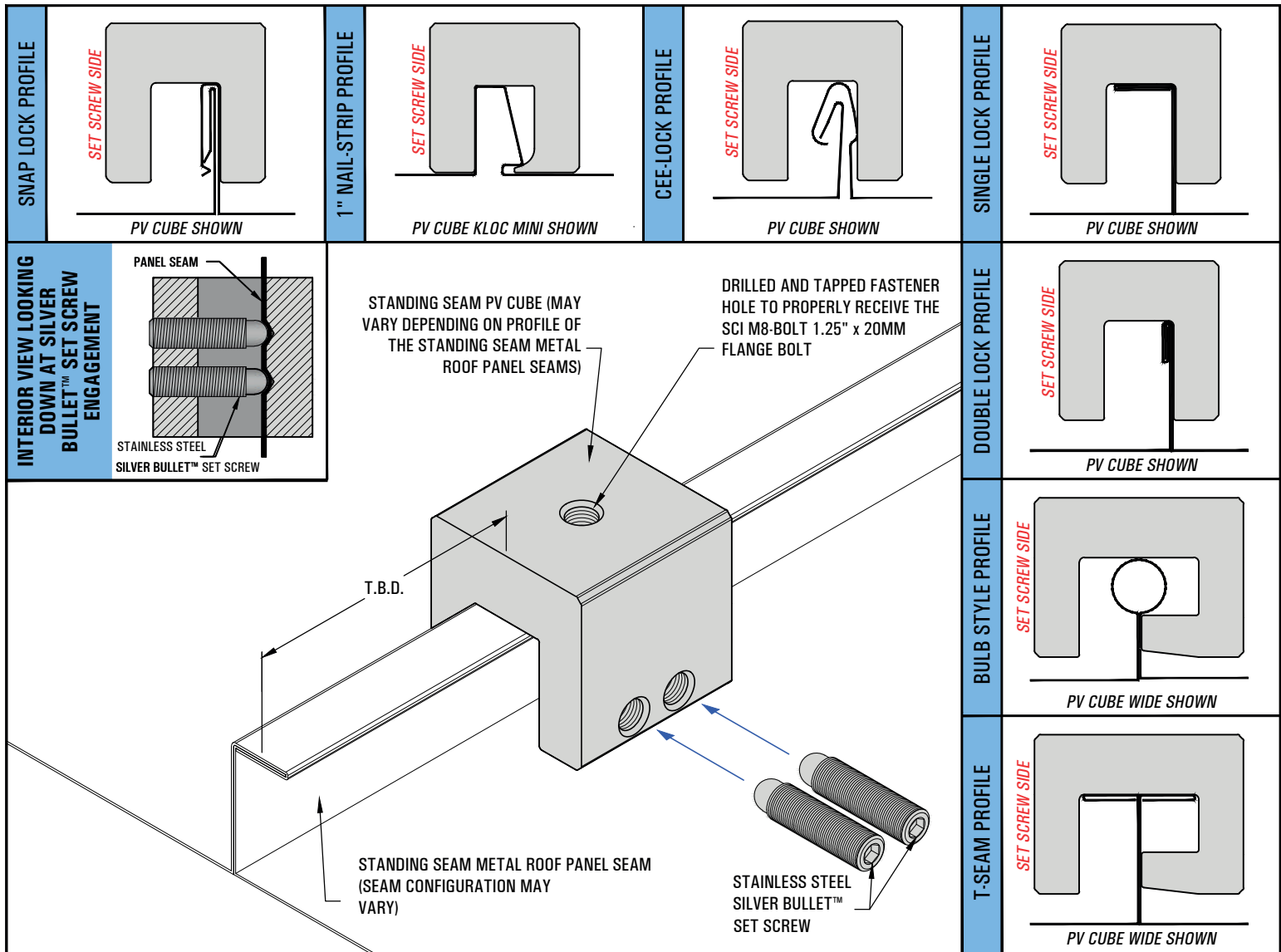


*** STANDING SEAM PV CUBE INSTALLATION INSTRUCTIONS ***



STANDING SEAM PV CUBE INSTALLATION INSTRUCTIONS

1. MEASURE THE DISTANCE FROM THE EAVE TO THE FIRST ROW AND USE A STRING LINE OVER THE ROOF PANEL SEAMS TO ESTABLISH A STRAIGHT GUIDELINE FOR INSTALLATION.
2. ALIGN THE STANDING SEAM PV CUBE ON THE SEAM EXACTLY AS SHOWN IN THE ORIENTATION ON THE TOP AND RIGHT SIDE OF THIS PAGE, DEPENDING ON THE APPLICABLE SEAM PROFILE.
3. INSTALL THE SCI STAINLESS STEEL SILVER BULLET™ SET SCREWS AND MAKE SURE THE TORQUE IS VERIFIED WITH A CALIBRATED TORQUE WRENCH WITHIN THE RECOMMENDED GUIDELINES SET FORTH BELOW.

NOTE: CONTACT SOLAR CONNECTIONS, INC. FOR THE RECOMMENDED TORQUE REQUIREMENTS OF ANY METAL GAUGE AND/OR MATERIAL NOT LISTED BELOW.
 A. 24 Ga. STEEL = 150 IN/LBS - 160 IN/LBS B. 22 Ga. STEEL = 180 IN/LBS - 200 IN/LBS
4. VERIFY THAT THE STANDING SEAM PV CUBE IS SECURE, STRAIGHT AND LEVEL, THEN REPEAT STEPS 2-4 FOR REMAINING CLAMPS. BE SURE TO FOLLOW THE ARCHITECT'S AND/OR ENGINEER'S REQUIRED SPACING AND/OR LAYOUT, INCLUDING THEIR ADJUSTMENTS FOR FIELD CONDITIONS, IF ANY ARE REQUIRED (A RECOMMENDED LAYOUT CAN BE FURNISHED BY SOLAR CONNECTIONS INTERNATIONAL, INC. UPON WRITTEN REQUEST, ONLY).

STANDING SEAM PV CUBE INSTALLATION



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DISCLAIMER

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DRAWN BY:	TK
DATE:	9/19/25
SCALE:	N.T.S.

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