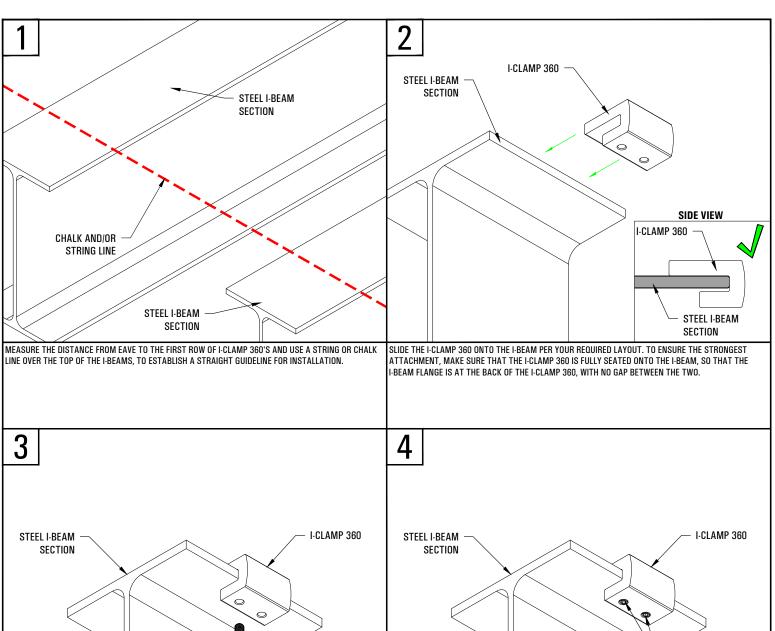
*** I-CLAMP 360 INSTALLATION INSTRUCTIONS ***



3/8" - 24 x 1"
STAINLESS STEEL CUP
POINT SET SCREWS

SECURE THE I-CLAMP 360 WITH THE TWO 3/8" - 24 x 1" STAINLESS STEEL CUP POINT SET SCREWS (OR THE
OPTION B BEING: M8 x 1.25 x 20MM STAINLESS STEEL HEX HEAD FLANGE BOLT) TO THE STEEL I-BEAM ON

VERIFY THAT THE I-CLAMP 360 IS SECURE, STRAIGHT AND LEVEL. MEASURE AND MARK THE LOCATION OF THE NEXT I-CLAMP 360'S LOCATION, THEN REPEAT STEPS 2-4 FOR THE REMAINING I-CLAMP 360'S IN THE SERIES. BE SURE TO FOLLOW THE ARCHITECT'S AND/OR ENGINEER'S REQUIRED SPACING AND/OR LAYOUT, INCLUDING THEIR ADJUSTMENTS FOR FIELD CONDITIONS, IF ANY ARE REQUIRED (A RECOMMENDED LAYOUT CAN BE FURNISHED BY SOLAR CONNECTIONS INTERNATIONAL, INC. UPON WRITTEN REQUEST, ONLY).

3/8" - 24 x 1"

STAINLESS STEEL CUP

POINT SET SCREWS

RECOMMENDED 3/8"-24 x 1" STAINLESS STEEL CUP POINT SET SCREW TORQUE VALUE: 240 IN/LBS FOR FACH CUP POINT SET SCREW

WITHIN THE RECOMMENDED GUIDELINES SET FORTH BELOW.

THE BOTTOM OF I-CLAMP 360. THE TORQUE SHOULD BE VERIFIED WITH A CALIBRATED TORQUE WRENCH

I-CLAMP 360 CUP POINT SET SCREW INSTALLATION

